



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-103
Job Sheet 167315



Part No: D2565-103

Job Qty: 5 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/9/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Dwg Rev. E

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	11/8/17	11/8/17	0.00	0.00	Start up container		<i>MCC</i>
100	Brake NC	5 pcs	11/8/17	11/8/17	0.74	0.65	Brake NC 3		<i>MCC D2565-103</i>
120	QC	5 pcs	11/8/17	11/8/17	0.00	0.00	QC5		<i>38</i>
130	Powdercoat	5 pcs	11/9/17	11/9/17	0.00	0.12	Powdercoat2		<i>BR17-16</i>
140	QC	5 pcs	11/9/17	11/9/17	0.00	0.00	QC3		<i>9-80</i>
150	Packaging	5 pcs	11/9/17	11/9/17	0.00	0.00	Packaging3		<i>17/11/20</i>
160	QC21-SA	5 Ea	11/9/17	11/9/17	0.00	0.00	QC21		<i>51353</i>

Part Op 100 - 1- Punch to length as per Dwg D2565 using DT8313 2-Drill hole open to .316 Ø as per Dwg D2565 (one end only)
Descriptions: 130 - START TIME: *3:00* FINISH TIME: *3:20* O.V.T: *4:00* *11/13/2014*

Rev E

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	<i>5000758</i> M304TR0.750W.049	8	176	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S008407 Strut PART NO: D2565 - 103 Revision: Start up Operation Operation: Mfg Date: 11/09/17 Change No: Job No: 167315	DISPOSITION work ☐ scrap ☐ as-is ☐ oved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;"> Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ </td> <td style="width: 25%;"> Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ </td> <td style="width: 25%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ </td> <td style="width: 25%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> </table>			Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
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		QTY Effective : _____						
		Disposition						
		Completed By						
		Lead hand / Supervisor Approval Verification						
		QC / QA Coordinator Approval						
FAULT CATEGORY								
☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center						
☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence								
Substitution ☐ Past Expiry Date ☐ Misidentified ☐	Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Marks/Chatter ☐ OTHER : _____						